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Cnc drilling machine specification pdf

CNC drilling and milling machine DM-1 drill/mill center; 20 x 16 x 15.5 (508 x 406 x 394 mm), 40 typed, 15 hp (11.2 kW) vector drive, 15,000 rpm, 2400 ipm (61 mm/min) quick, high-speed 18+1 side-mount switch tool, power detection module, 1 MB memory program, 15... zoom Proarc Drill + Gantry type auto machine is an automatic, efficient and high performance CNC drive car. It constitute by: 1. IPC-based CNC Controller 2. Servo Z-Axis Lift 2. Servo drill spindle 3. Auto length tool detects We make process customization easy, friendly and prevent mis-operation. Download Model Unit Drill+25 Drill+30 Drill+35 Drill+40 Drill+50 Drill+60 Drill+80 Table size mm 1,700 x L 2,200 x L 2,700 x L 3,200 x L 4,200 x L 5,200 x L 7,200 x L Parking space mm 1,500 1,500 1,500 2,000 2,000 2,000 2,000 Z liter effective stroke mm 350 350 350 350 350 350 350 Track Length/section mm 3,000 3,000 3,000 3,000 3,000 3,000 3,000 Plate thickness mm 100 100 100 100 100 100 100 Positioning accuracy mm ± 0.1 $\pm 0.1 \pm 0.1 \pm 0.1 \pm 0.1 \pm 0.1$ Positioning speed mm/min 16 16 16 16 16 16 Number of spindle set 1-2 1-2 1-2 1-2 1-2 1-2 Spindle model Unit DS-050 DS-080 Drive motor hp 0.800 Drive motor hp 1.000 Rotation capacity mm 06-50 06-80 Rotation speed rpm 10 ~ 2,000 10 ~ 2,000 Effective length* \times 1 mm 215 ~ 375 Shank-standard BT40-MT4 BT50-MT4 Shank-tapping (option 1) BT40-TPM830*3 BT50-TPM830*2 Shank-tapping (option 2) TPC830*3 TPC830*3 Shank-indexible exercise BT40-SLA-OD BT50-SLA-OD*4 \times 11 efficient length: From s blocked-end bulb to end exercise \times 2 Shank w/tapping chuck \times 3 Quick Switch hits kollets \times 4 your Shank/ side lock holder CMA GRD-CNC Drilling CNC is the third generation of successful predecessor models used every day around the world. The machine is working with the latest generation of controls in industrial PC, servo drives and servours of OMRON (Japan). Special features in the Drive Center portable GRD-CNC: Simple graphics programming, including the GoTo function of manual moderate programming in DIN/ISO (G commands), p.ex. Wire milling, uses special tools, such as ruins tools - 2-axis interpolation for X/Y axis, 3-axis interpolation for heling milling (X/Y/Z axis) Fast forward in X and Y axis = 30 hr/min. Portal drilling center options: -13.1 kW spindle motor for more torque. Internal cooling of spindle - spraying system for minimal lubrication or paste (color performance). Automated systems are correcting the height of the NJW1n13 pie for Renishaw systems for automatic zero zero research. External software NJW1n13 for programming PC, - CAD/CAM software to convert 2D/3D drawing. -Axe, rotation axle for pipe machine. -Pneumatic clamp system, single or multiple clamp system. Dateos tecnicalo GRD data technical 30-45-60-75-90-105- version 6 from Ø25 max Ø60 max, version 6 from max. M18 up to max. M45 8.9 kW, occasional 13.1 kW are transmisión ZF 6 versions from max 2000 max 5000 max 6 from maximum 68 to maximum 500 Spindle / table distance mm Work table length mm 3000 4500 6000 7500 9000 10500 1200/1700/2400/3000 according to customer's requirements T-slots (number / size / distance) Travel axis x mm 3000 4500 6000 7500 9000 10500 1200/1700/2400/3000 or according to customer's requirements Movement of the axis Z mm * Depending on the cutting speed, feed rate and type of tool. Possibilities of machining CMA drilling center GRD CNC Dimensions of the product Length (X) to: 3000/4500/6000/7500/9000/10500/1200/1700/2400/3000 (Products longer than the length of the machine are available by means of resampling) Width (Y) up to: 1200 ~ 3000 mm (depends on the type of machine), height up to 400 mm Drill flanges Up to diameter 1200 ~ 3000mm. (Depends on the type of machine) Drilling with standard HSS tools diameter 25/28/32/38/42/60 in its entirety (Depends on the type of machine) Drilling with HSS-Co Cutting hole Up to diameter 25/28/32/38/42/60in the whole (depends on the type of machine) Drilling with solid carbide Diameter 3-60mm, It is fed up to 900mm/min (Depending on the type of machine and tool) Milling Larger diameter solid material. Diameter Program Spindles Fit spindles and G76 Cycle Diameter 100% Accurate of Automatic Correction Tolerance (option) Wire up to M45 (machine type and type of tool/dependent coating) Pipe Powder Up to 32mm diameter. Holes cleaned around Wall Tool technology hit round with long holes. In ISO also free bypass. Chamfer fraisaison Chamfer prep/welding Bevel height of up to 14 mm in one pass and eat up to 3000 mm/min (depending on the type of tool) face diameter face 50mm, Depth of cutting 3mmFeed up to 1200mm/min contour differ possible bypass free DIN/ISO programme rough 20mm Diameter, 7mm depth. Example flowdrill of rectangular tube 60x30x30x3mm. G1/2 \times Standard and flat M8 Flowdrill Ø19 within 6 mm mm thickness of the material We are engaged in offering CNC Drilling machine. Relying on our expertise and know-how in this field, we are well known as one of the prestaged organization to provide a wide range of CNC Drilling Machines. The offer of CNC Drilling Machines is many appropriate applications. Offer CNC Drilling Machine available at various specifications in the market. Features: Good quality Good materialsSafe of interested use in this product? Get Latest Price from the seller Contact Over the Year Company at Establishment1892 Legal Status of Firm/limited Company (Ltd./Pvt.Ltd.) Nature of Annual BusinessManufacturer TurnoverRs. 100, - 500 India/IMART Member Creole SinceJun 2014 GST24AACB408L408L12W Battiboi, founded in 1892, has grown into a position of leadership among engineering companies. The company's belief and value were the corner stones on which it was building a lasting edifice. The company has disappeared technological changes throughout the activities that it is engaging in today: manufacturing, contracting and marketing. At plants located in Surat, Pass of India and Peterborough in Canada batbboi manufacturing machinery. The range includes equipment designed and manufactured indigenous as well as in collaboration with some of the world's leading engineering companies. Battiboi appointed engineer and contractors for big turning projects, not only in India, but also overseas. The company puts a premium on serving customers better. At the corporate level, it operates in various business groups, supported by a dedicated team of engineers in the field to provide comprehensive sales and post-sales services to a network of 15 nations throughout the country. Our operations in Machine Tools, Air Engineering, Machinery Textile, Environmental Engineering, Wind Energy, Engineering, International Marketing and Logistics. Battiboi is committed to investing, diversifying and expanding its operations in terms of volume and quality and helping engineers a strong and flouris India. Company Video Download SMALL App Product Details Condition: New CNC or Note: Normal Drilling Speed: 270 - 450 r/min Place of Origin: Liaoing, China Brand Name: R&C Machinery Model Number: Special Lathe For Valve Voltage: 380V/50Hz Power(W): 12- 22 kw Sizing(L*W*H): 3100x1000x1500 mm Weight: 2500 kg Certification: CE ISO After-sales Service Provided: Engineer available to servicer overseas Packaging Details sea worthy packing Product Description Item Drill motor power max. travel Drill speed Drill stem taper Drill head Distance error between pitch circle diameter Min. distance between clamping type/feed type Overall dimensions Precision/high precision, Repeatedly accuracy ± 0.1 mm. Hydraulic fixture, Electronic lubrication pump. High efficiency, packing all holes on flange in a single-up set. A water hose time: 2-3 minutes. Performs workpiece results in high consistency. There is no need to be repeatedly achieved. Listening to Slash personnel, an employee could operate two vehicles. Input size value from DN50 to DN300 and more. We can do customer-made vehicles. Name: Brain HouMobile: +86 130888080518WhatsApp: +86 1308880518Skype: rc_machinery011 Site web: +86 411-87639859Fax: +86 411-87639828 Add: Huaguan Building, Dongbei Street, 104 #, Area Development, Dalian, Liaoning, China. Machine > Machine Tool Fittings > Drilling for Advanced ISO Machines 9001:2008 Certified manufacturing of CNC automatic drive centers include horizontal, vertical, and launching. Vertical packing center includes 40-typed, 50-typed, universal, super-speed, mold machine, drill/pipe/mill, 5-axis, and gantry/router center. Horizontal dance center includes 3-axis dance type and pallet switch 4-axis center. CNC totes include office, tools, 2-axis, super-speed, double spindle, y-axis, and large in both tores. Preowned vehicles are available. Applications include aerocites, medical, automobile, oil, racing, education, and military. Includes preventive maintenance, lean manufacturing, training and rotary repairs. THATS Certified. ETL and ETL listed. 1-year warranty available. 24/7 service and JIT delivery is available. Made in the USA. Page 2 Lincolnshire, IL Manufacturer * \$100 ~ 249.9 Miles 100-199 ISO 9001: 2008 Certified manufacturer of CNC high speed electric drive car. Various features include integrated blade rotation, touch screen interface > display, USB & LAN port, automatic find function, high pressure pump &g; Windows® operating system. CNC machine driving also available with stainless steel table &g; absence of work. Industry Served includes Tools & Tools; industry components. East Rutherford, NJ Manufacturer * \$250 Miles. and on Manufacturer in CNC input center. Centers offer milling, customization, cutting, cutting wire, and other operations on different forms of aluminum, steel, PVC, and other materials. Offered in horizontal, vertical, bridge and gantry configurations. 2, 3, 4, 5, 12, and 18 axe packing centers are offered. Suitable for door application and output windows. Used equipment and vehicles also offer. Tampa, FL Distributors*, Rep Manufacturers * \$10 ~ 24.9 Miles 1983 1-9 Representative Manufacturer of CNC Driving Cars. Products such as EDM exercises and CNC pressure for exercises are available. Used vehicles for advanced vehicles are available. Services include vehicle refurbishing, installation and repair. AccuteX EDM, Acra, Acra, Ercolina, FMB, Femco, Jet, Kent, Precihole, Tongtai des Plaines, IL Distributor * \$5 ~ 9.9 Miles 1952 10-49 Dispenser of CNC drive car. Type includes guns, spindle, tote and dig arms. Available in various sizes. Capacity includes funding, decrease, assessment, liquidation and training. Chino, CA Manufacturer * \$1 ~ 4.9 Miles 1991 10-49 Manufacturer in 3 to 5-axis CNC vertical milling machine with drive capacity. Travel ranges sizes of 24 in. X x 16 in. Y x 16 in. Z's 48 in. X x 28 in. Cox 28 in. Z. Spindle speed is 8,000 rpm and can be upgraded up to 12,000 rpm. Comes with CAD, CAM, CNC and CMM software packages. Various features include the 4.0K touch display, arm automatic switch tool, Z axis pneumatic balance counterpart, cooling tank, spindles, contrleur, removable chip converter and XYZ ray linear axle. One year warranty. Novi, MI Manufacturer * \$250 Miles. and over 200-499 Manufacturer of CNC driving cars. Comes with circular saw ladder and indoor/outdoor bedroomer or face. Available with 8,800 pounds. packet capacity loader with 275 mm 360 mm saw death blade. Suitable for tubes and bars. Automotive, furniture, agricultural, aerospace and structural steel industries serve. Training and on-line, on-site and telephone customer service also provided. THATS Certified. Rockford, IL Manufacturer * \$1 ~ 4.9 Miles 1983 1-9 Manufacturer of computerized (CNC) Plate Cutting &g; &g; Drilling System. Specializing in Laser, Plasma, Flame &g; Blaze Waterjet Cutting Technology. Software For Patch Nestecification > Production Management Chicago, IL Manufacturer * Manufacturer of CNC Driven Machinery. The products include hydraulic plate rolls, profile and curved pipes, drilling and plasma cutting machines, cords and chain rotors, beveling, and positioning. Material includes Stainless Steel, Aluminum, Copper, and Titanium. Markets served include the industrial and commercial sectors. Distributor location * \$50 ~ 99.9 Miles 1988 50-99 Dispenser of CNC microwave and hole multispindle drive machine. Various features include axle movement, screw bumps, cooling, lubrication, control, chicken, shear, conveyor and separator. Applications include maintenance, engineering, training and integration turkey systems. THATS Certified. UL listed here. Stock items available. Troy, MI Custom Manufacturer*, Dispenser 2001 10-49 Distributor of CNC Machine including automatic machine and semi-automatic driving machine. Available to various configurations with a wide range of sizes. Can be used for various parts and fabric components and packing operations in work shops, automotive, aerospace, defense, energy, medical, dying and mold and metallic industries. Use CNC machines for available machines. Services include renovating machinery, training and consulting services. Vehicle replacement parts are available. Darien, IL Dispenser * Under \$1 Mil 1984 1-9 Distributor of CNC Drive Car. Other products include a full line of CNC machine tools, mixes, spin center, car drive, CNC lathe, spindle machine, saw system, loading system tool and more. San Carlos, CA Custom Manufacturer*, Manufacturer Under \$1 Mil 2006 1-9 Custom Manufacturer of CAD/CAM software, controller, stepman & servo engine, signal generator & CNC machine. Control systems including stepper & servo control system are available. Applications include millions, fatalities, routers, laser & plasma cutters, waterjets, industrial automation, lab automation & OEM. Wixom, MI Distributor * Under \$1 Mil 1953 1-9 Distributor of Used CNC Drive Equipment / Machinery and Supplies. Pressure exercises, artillery exercises, arm exercises and straight cabin exercises are available. Services include reconstruction, approval, broker, marketing, renting and financing machine tools. Eldorado, Mollart, TBT, Technique Rome, GA Manufacturer * \$250 Miles. and on Manufacture of Electrical Abrasive Tools, Meier Shaft & Air Tools. Electric power tools, flexible advanced machines & pneumatic tools available. Material includes stainless steel, mild steel, cast iron, special alloy, aluminum, non-ferrous metal, plastic & membership. Other abrasive products include bird cabins, abrasives points, belt, grinding tool, grinding & wheel cutting, flashlight disc, cartridge roll, cross & square disk, cleaning disc, disc grinding, spiral band, grinding & finish belt, non-woven disc nylon, brush, polished material wheel, grinding aid, cutter & accessories abrasive. Products for removing oxide, derusting/descaling, removing paint, deburring, women's stacking, pre-women's stacking, finishing & finishing sun. Huntington Beach, CA Custom Manufacturer*, Manufacturer, Company Service \$1 ~ 4.9 Miles 1989 10-49 Supplier of CNC Wire & Sin EDM & EDM Smart Burning Rampant Manufacturing Service of Cutters for Sorting & Die Metal Dividing for Cutting-Off & Flying & Waterjet Cutting Services. Precision custom machine of hard, exotic or hard-to-machine material. Robbinsville, NJ Custom Manufacturer * \$1 ~ 4.9 Miles 1946 10-49 ISO 9001: 2000 Certified custom manufacturer of CNC drive & miscellaneous metallic machine. Capabilities include CNC frasing, CNC & Vertical Spin, Blanchard & Turner surface stacking, CMM inspection, Rockwell testing, assembly & drawing parts drawing. MIG, TIG, wood & slot welding, plasma cutting, maintenance, repair & vertical & horizontal machinery. Over time delivery. Duluth, GA Distributors* Distributors of Machine Tools and Vehicles. The products include CNC mill, lathes, medicine, exercise, debris, and chamber tools among others. Ergonomic equipment also sells. Training, services, and funding are also available. Elk Grove Village, IL Distributor * \$1 ~ 4.9 Miles 2004 1-9 Distributor of vertical use combines CNC customization and tapping machines. Available at 440 pounds. maximum load capacity and tools changed time of 1 sec and 1.8sec. Features include automatic rotary palet switch, balanced arm type, cooling system, locked cash guard and tapping rigid. Other services are available liquidation, design and financing. Cape Coral, FL Dispenser * Dispenser of refurbished wooden car and replacement parts. Accessories include CNC routers, water centers, beam panel view and drive vehicle, salt and double sided edgebanders, set machine, car assembly cabinet machine, paint system and car wrapping. Pompano Beach, FL Manufacturer * Under \$1 Mil 1976 1-9 Custom Manufacturing in 3-axis & 4-axis CNC drive car. Specifications of vehicles include 7 kW 12 kW power, 16 A electric input, 400 V, 3 phase, 50/60 mhz power supply, 7 air pressure bar, 7450 mm x 680 mm x 285 mm stroke, 7300 mm x 2200 mm maximum working space & 1600 kg 18000 kg weight machine. Machines available with clamps, laser preset tools, wireless bar readers, label printers & hose holders. Lincoln Park, Company Service NJ*, Manufacturer \$1 ~ 4.9 Miles 1979 10-49 Manufacturer of Multi-spindle CNC Machines Drive for Micro Customization & Boring. For advanced vehicles with 45,000 rpm spindle speed feature precision ballscrews, heavy duty linear guide, three expanded drive units, design type bridge bridge & CNC control system. Advanced machines can be used for milling, women's stacking, road, profile, electroed car, mold & prototype quick, mold making, fixing dig, small drilling hole, electroder, plastic & jewelry machine

& wood routing surgery. Minneapolis, MN Manufacturer*, Custom \$25 – 49.9 Mil 1974 10-49 Manufacturers of custom built flexible CNC & dedicated vehicle center designed for high volumes, turn off applications for tolerance & building for durability & accuracy ensures maximum time up. Syndicate, MO Custom Manufacturer * Under \$1 Mil 1983 10-49 Job store manufacturer specializing in screw machine, laundering and assembling parts. Capacity includes cross screw machine, customization, fly cutting, wire, placement and CNC Swiss turn service. Location Distributor *\$50 – 99.9 Miles 1968 50-99 Distributor of Machines for the manufacturing industry. The products include lathes, drilling, milling and turning centers, border gigs, vehicle center vertical and horizontal, mold machine injections and curved tube machines. Montgomery, IL Distributor *\$1 – 4.9 Mil 2004 1-9 Distributor of machines including CNC and micro CNC drive cars. Available to configure horizontally and vertically. CNC machines for advanced machines can be used for metal working and metal cutting industry applications. Services include car diagnostic, repairing, remanafkration, refurbishing and preventive maintenance service contracts. Used and rewarding CNC drive machines are also available. 24-hour technical support services are available. Available.

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